Patent claims

1. Method for the preparation of alkyl esters of 4,4-difluoroacetoacetic acid of structure (1)

5 in which R stands for alkyl, characterised in that

in a first step alkyl esters 4-chloro-4,4-difluoroacetoacetic acid of structure (II)

in which R has the meaning described above are reacted with trialkylphosphites of structure (III)

$$P(OR^1)_3$$
 (III)

in which

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R¹ stands for C₁-C₄-alkyl, whereby the residue R¹ can in each case be the same or different,

the alkylphosphonates of structure (IV) thus obtained

$$\begin{array}{c}
F \\
O - P \\
O R^1
\end{array}$$

$$\begin{array}{c}
O - R
\end{array}$$

in which R and R1 have the meanings described above

are reacted in a second step with an amine of structure (V)

$$R^2$$

in which

R² and R³ independently of each other stand for hydrogen or C₁-C₈-alkyl or together for -CH₂-CH₂-O-CH₂-CH₂-, -CH₂-CH₂-S-CH₂-CH₂- or -CH₂-CH₂-N(R⁴)-CH₂-CH₂-,

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R⁴ stands for hydrogen or C₁-C₈-alkyl, optionally in the presence of a diluent and the enamines of structure (VI) thus obtained

$$F \longrightarrow N-R^3$$

$$O \longrightarrow O-R$$

$$(VI)$$

in which R, R² and R³ have the meanings described above, are hydrolysed in a <u>third step</u> in the presence of an acid.

2. Method as described in claim 1 characterised in that the alkyl 4-chloro-4,4-difluoroacet-oacetates of structure (II) used in the first step as starting materials are prepared in that

alkyl chlorodifluoroacetates of structure (VII)

in which R has the above described meaning, are reacted with alkyl acetates of the structure (VIII)

in which R has the meaning described above, in the presence of a base and in the presence of a diluent.

- 3. Method as described in claim 1 or 2 characterised in that compounds of structure (II) as described in claim 1 are used in which R stands for C₁-C₈-alkyl.
 - 4. Method as described in claim 1 or 2 characterised in that compounds of structure (II) as described in claim 1 are used in which R stands for C₁-C₈-alkyl.
- 25 5. Method as described in claim 1 or 2 characterised in that compounds of structure (II) as described in claim 1 are used in which R stands for methyl, ethyl, n-, iso-propyl, n-, iso-, sec-, tert-butyl and

compounds of structure (III) as described in claim 1 are used, in which R¹ stands for methyl, ethyl, n-, iso-propyl, n-, iso-, sec-, tert-butyl and

Compounds of structure (V) as described in claim 1 are used, in which R² and R³ independently of each other stand for hydrogen, methyl, ethyl, n-, iso-propyl, n-, iso-, sec-, tert-butyl or together stand for -CH₂-CH₂-O-CH₂-CH₂-.

- 6. Methods as described in claim 1, 2, 3, 4 or 5 characterised in that the first step is carried out without diluent.
- 7. Methods as described in claim 1, 2, 3, 4, 5 or 6 characterised in that the hydrolysis in the third step is carried out in the presence of sulphuric acid, phosphoric acid or hydrochloric acid, which in each case may be optionally diluted with water.
 - 8. Use of alkyl 4,4-difluoroacetoacetates of structure (I)

$$F \downarrow O \nearrow R$$
 (1)

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in which R stands for alkyl,

for the preparation of difluoromethyl-substituted pyrazolylcarboxylic acid or thiazolylcarboxylic acid derivatives.

20 9. Alkyl phosphonates of the structure (IV)

$$F = O - P O R^{1}$$

$$O - R O = O - R$$

in which

R stands for alkyl,

R¹ stands for C₁-C₄-alkyl, whereby the residues R¹ can in each case be the same or different.

10. Enamines of the structure (VI)

in which

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R stands for alkyl,

 R^2 and R^3 independently of each other stand for hydrogen or C_1 - C_8 -alkyl or together for -CH₂-CH₂-O-CH₂-CH₂-, -CH₂-CH₂-S-CH₂-CH₂- or -CH₂-CH₂-N(R^4)- CH₂-CH₂-,

 R^4 stands for hydrogen or C_1 - C_8 -alkyl.